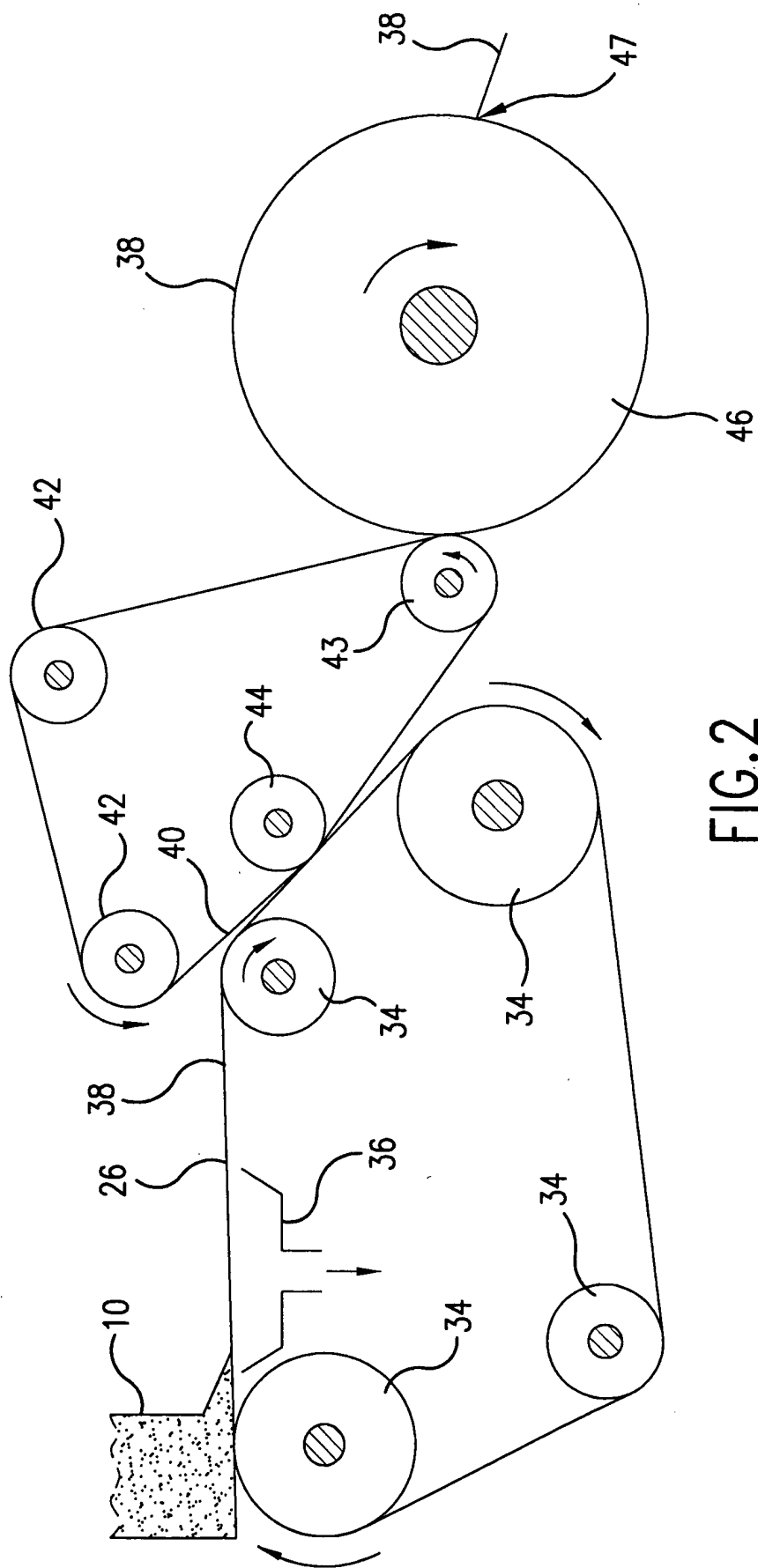
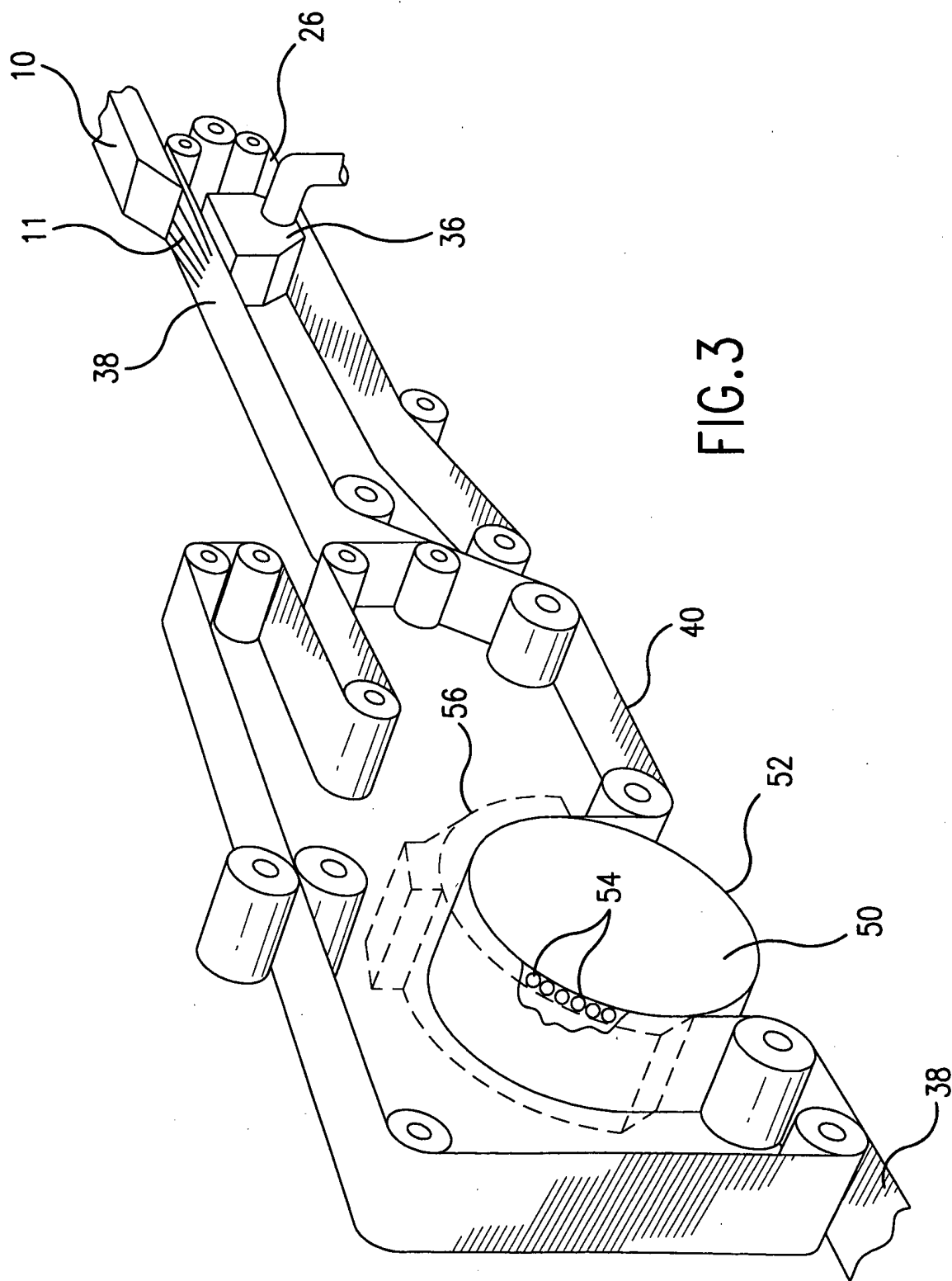


FIG. 1



**FIG. 2**



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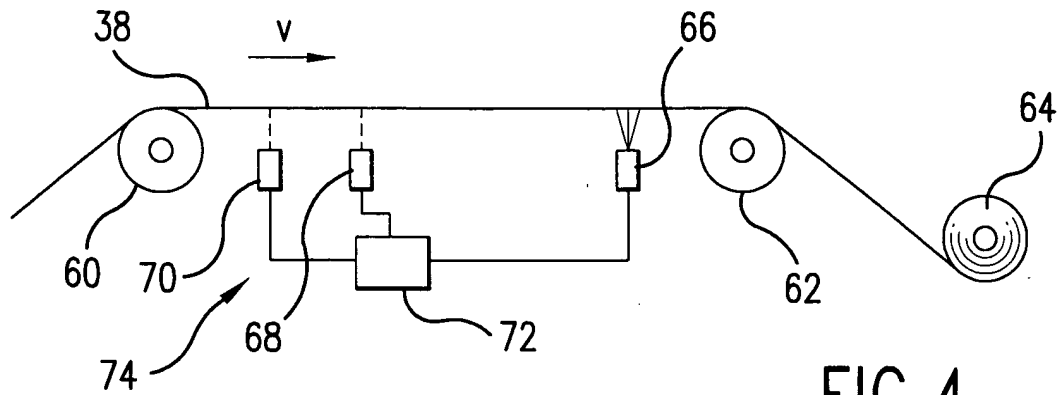


FIG. 4

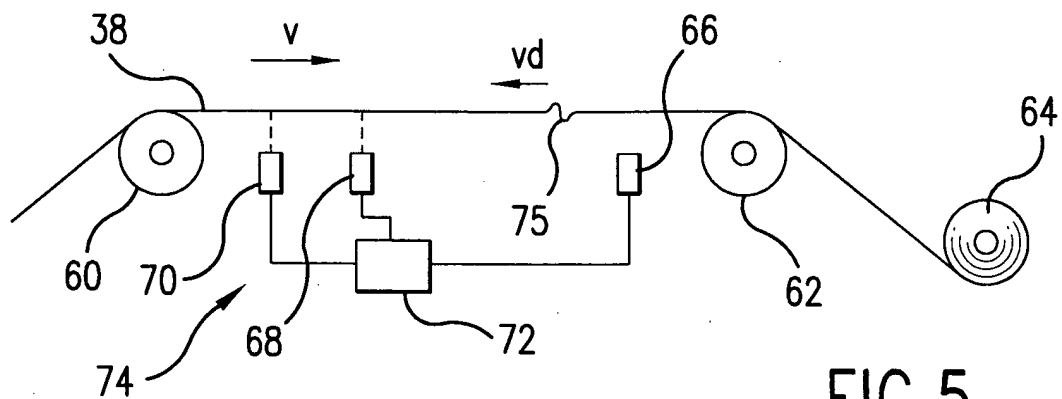


FIG. 5

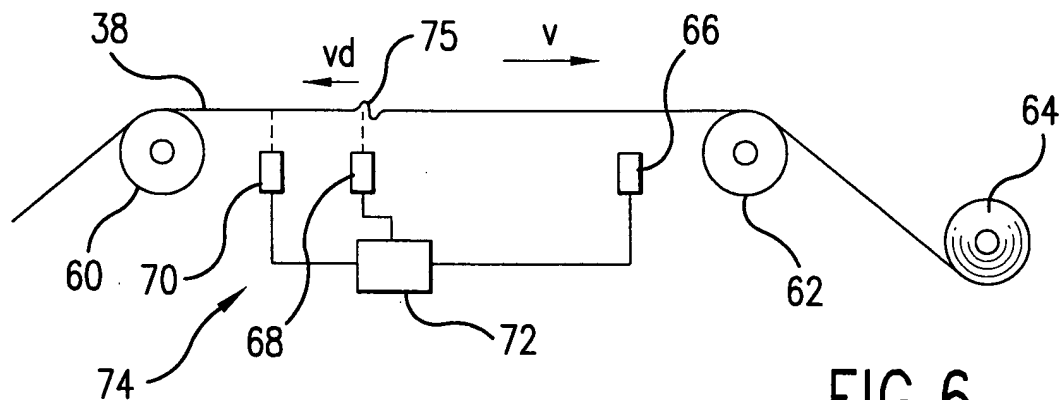


FIG. 6

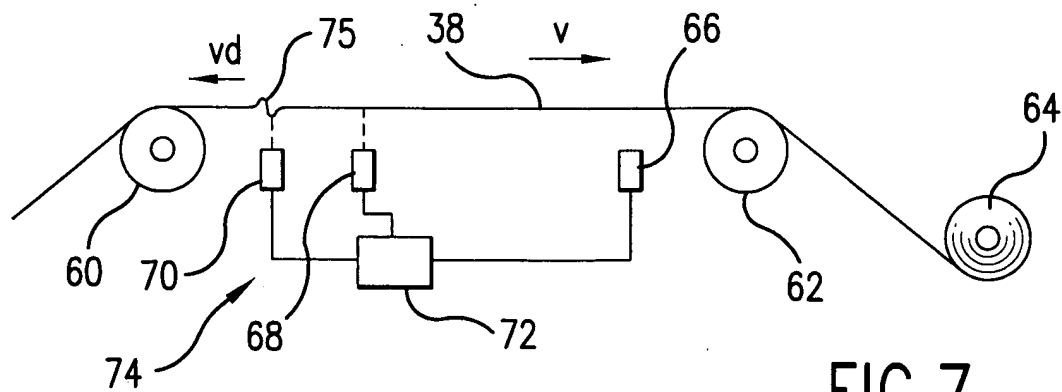


FIG. 7

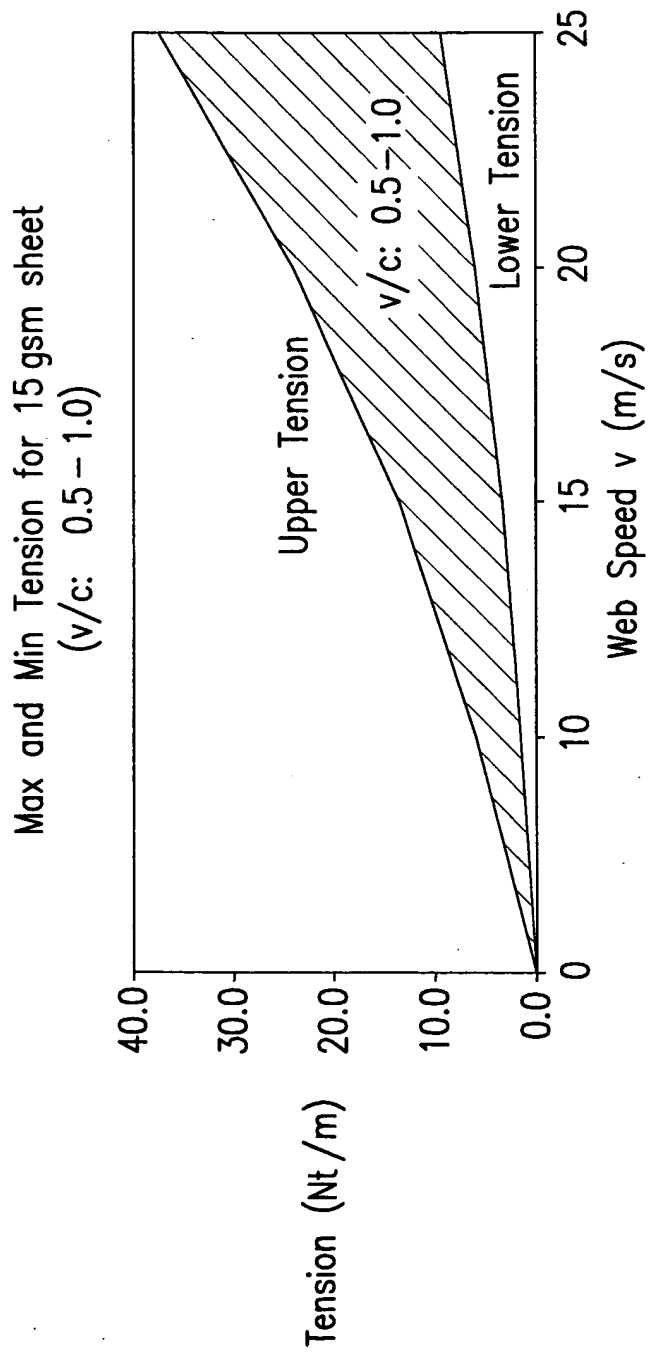


FIG.8

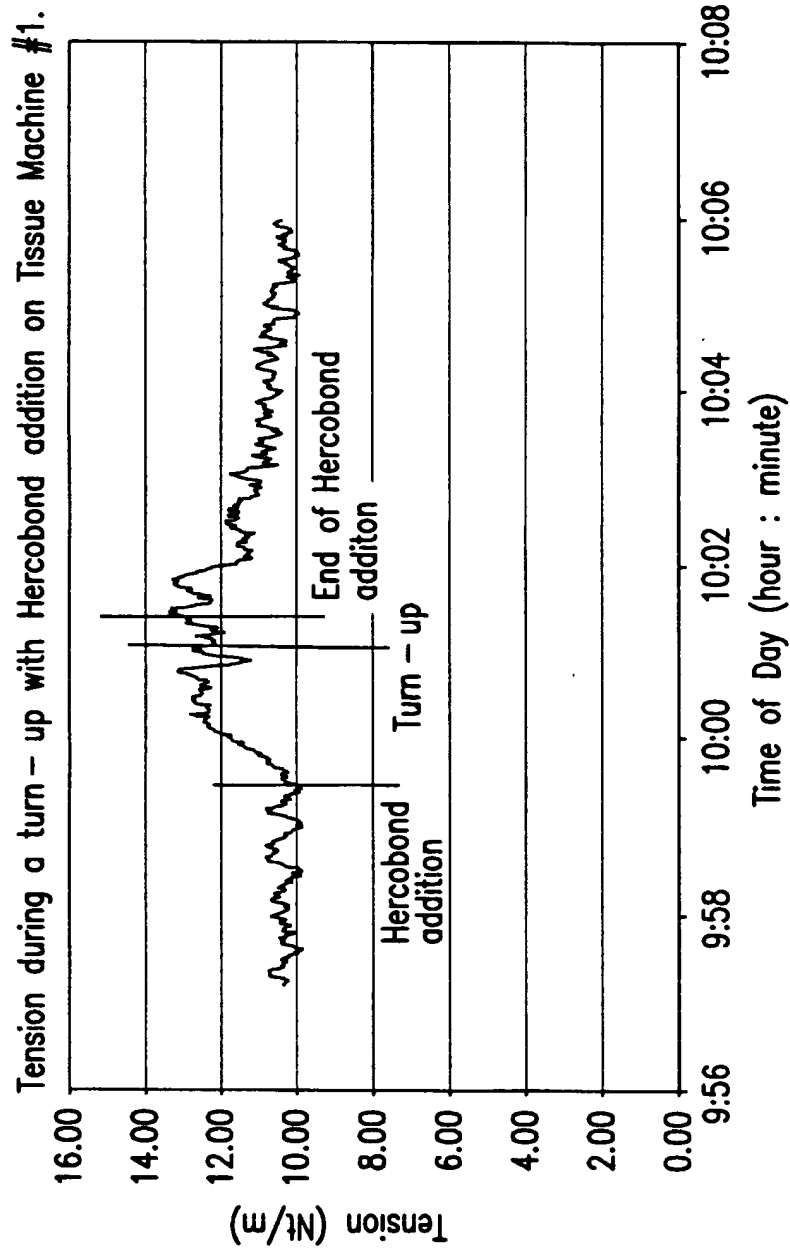


FIG.9

Tension during a turn - up without Hercobond on Tissue Machine #1.

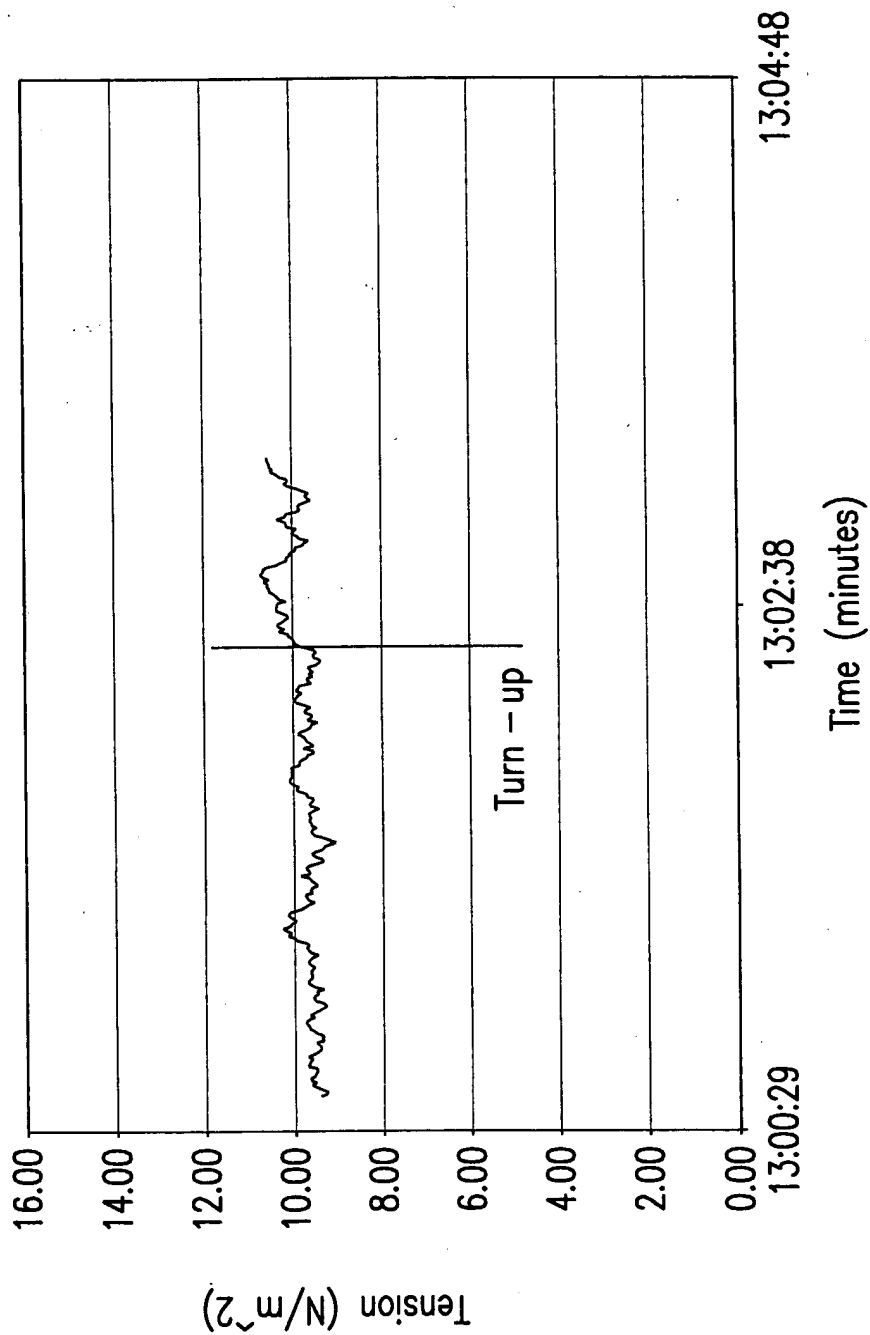


FIG.10

Changes in tension from different crepe ratios on Tissue Machine #1.

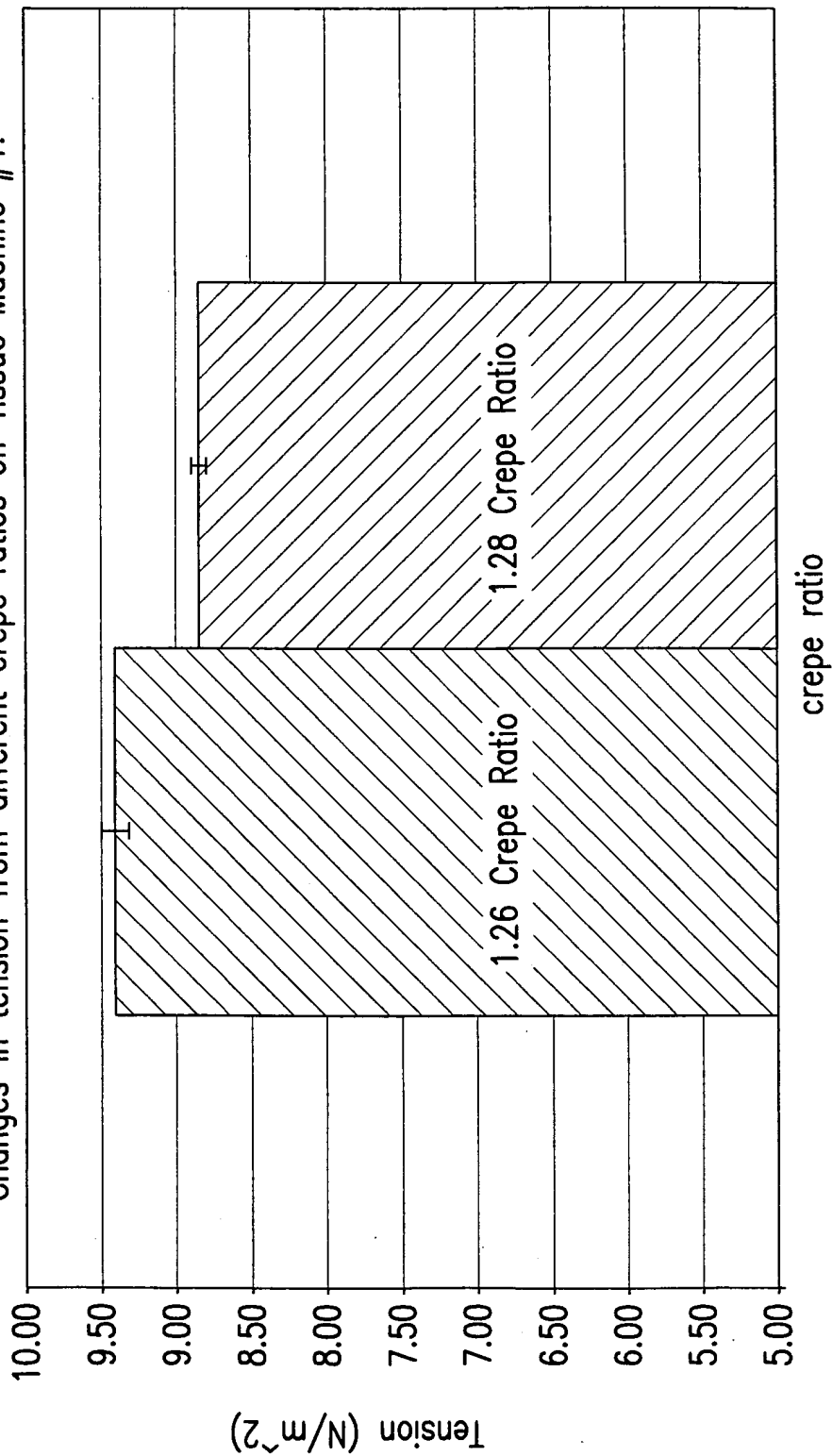


FIG.11





Tension measure through a continuous softroll on Tissue Machine #1.

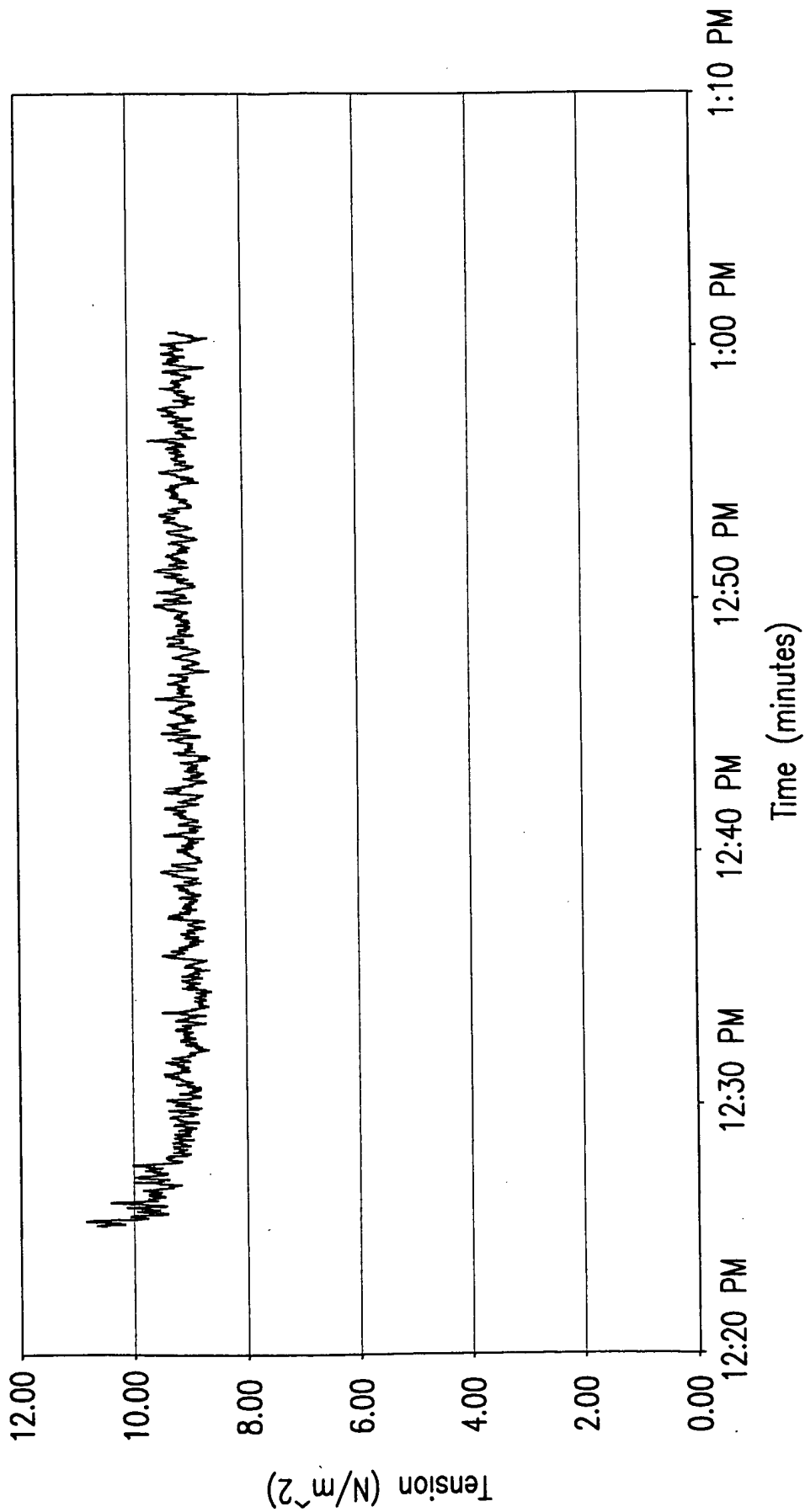


FIG.13

Tension measured with the DDWS foil raised and retracted on Tissue Machine #1.

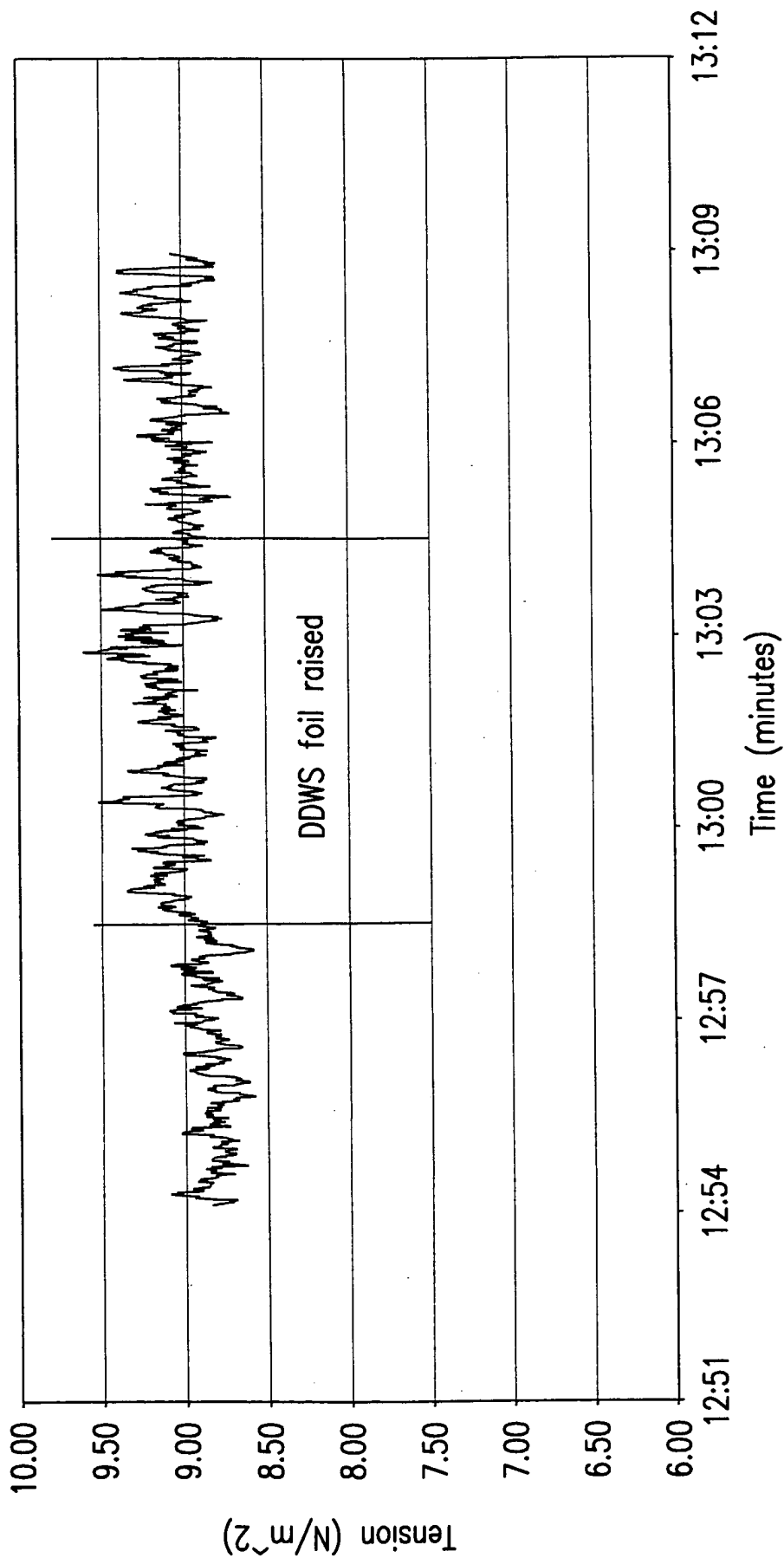


FIG.14

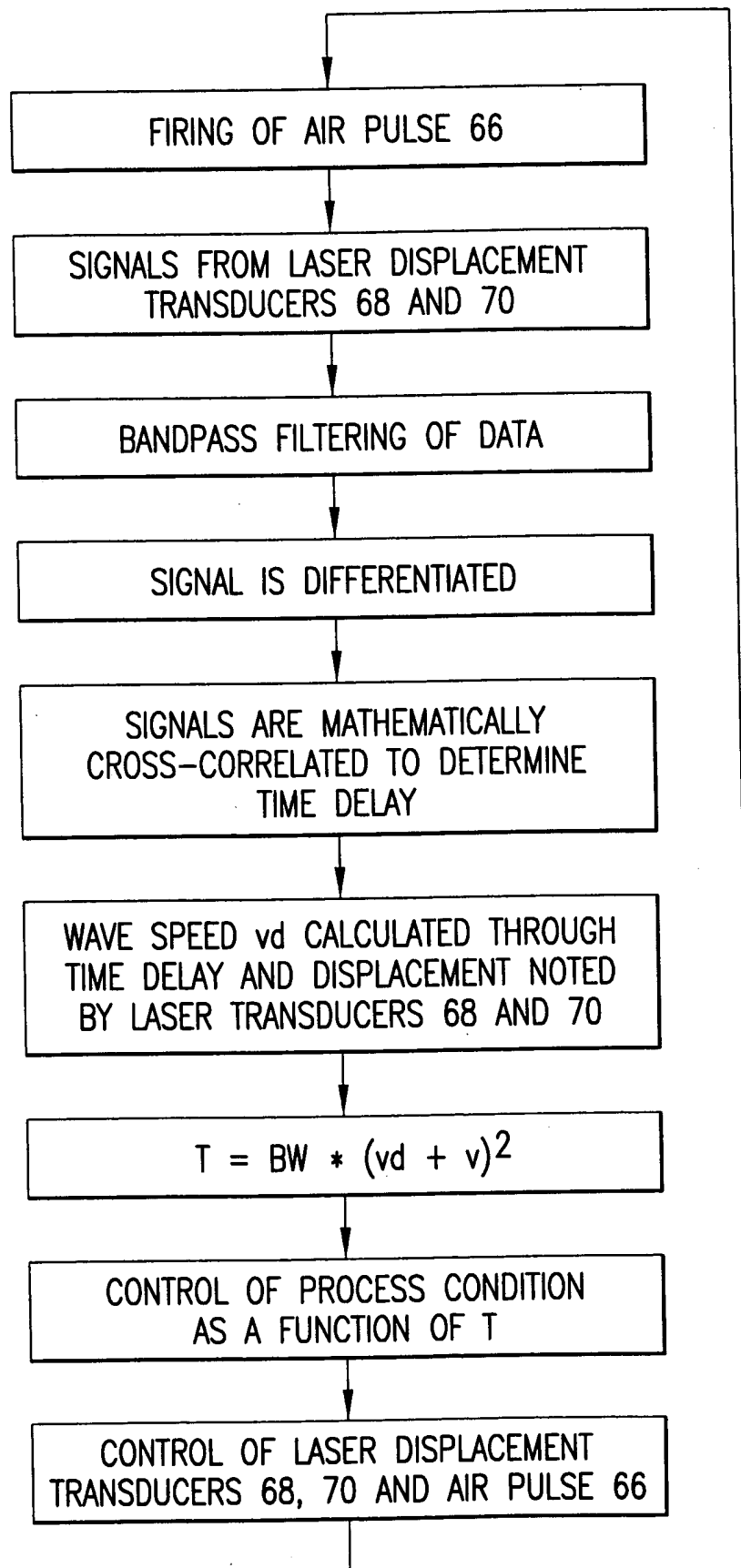


FIG.15